



FIG. 1

TOP SECRET//EYES ONLY

Main - GE Appliances Camco & Mabe

Electronic First Piece System

Help Search Create Site Coordinator Offline

Sites

300

OP1-ALL PRODUCTS ASIA GE  
041-DISHWASHER AP 3  
0W2-DISHWASHER CAMCO MONTREA  
065-ELECTRIC WATER HEATERS  
0V1-ELECTRO COMPONENT MEXICO  
064-GAS WATER HEATERS  
031-HOME LAUNDRY AP 1

302 Delete

304 Add

Select the name of Site Coordinator to delete

Enter the name of Site Coordinator to be added

FIG. 3

FIG. 2A

FIG. 2B

FIG. 2

- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

Select Primary Site
Select Other Site

031 – Home Laundry AP 1 (AP1)

Dwg. No:	<input type="text"/>	Rev.*:	<input type="text" value="0"/>
PT/Op.*:	<input type="text"/>	Rev.*:	<input type="text" value="0"/>
Part Name:	<input type="text"/>		
Sub System:	<input type="text"/>		

Manufacturing Contacts

Authority	Name*	Title*	<input type="button" value="Find"/>
Initiator*	Just Glenn A(LC26367)	AQ Eng	<input type="button" value="Find"/>
Site Coordinator*	<input type="text"/>		<input type="button" value="Proj. Coord"/>
Dispositioner	<input type="text"/>	Design Eng	<input type="button" value="Find"/>
Approver	<input type="text"/>	AQ Eng	<input type="button" value="Find"/>
Quality Engineer	<input type="text"/>	AQ Eng	<input type="button" value="Find"/>
			<input type="button" value="Find"/>

**Select one of the Two	<input type="text" value="Internal Mfg:"/>	<input type="text"/>
	<input type="text" value="Supplier Code:"/>	<input type="text"/>
Supplier Type	<input type="text"/>	
Supplier Name	<input type="text"/>	
Street Address1*	<input type="text"/>	
Street Address2*	<input type="text"/>	
City/State/Country/Zip*	<input type="text"/>	
Supplier POC*	<input type="text"/>	
User No*	<input type="text"/>	
Bus Phone*	<input type="text"/>	
E-mail Address*	<input type="text"/>	

Related Suppliers

Supplier Code/Name	Type	Authority
<input type="text"/>	<input type="text"/>	<input type="text"/>

Parts Req For:	No. of Samples:		
Dimension*	<input type="radio"/> Yes	<input checked="" type="radio"/> No	<input type="text" value="0"/>
Laboratory*	<input type="radio"/> Yes	<input checked="" type="radio"/> No	<input type="text" value="0"/>
Appearance*	<input type="radio"/> Yes	<input checked="" type="radio"/> No	<input type="text" value="0"/>
Toxicity	<input type="radio"/> Yes	<input checked="" type="radio"/> No	<input type="text" value="0"/>

↑ 200

FIG. 2A

200

100026363 422400

Tooling No.			
Cavity			
First Piece Type*	<input checked="" type="radio"/> Tooling <input type="radio"/> Productor		
Reason for FPR*			
Due Date (MM/DD/YY)*			
Send Samples TO*			
Project No.			
Purchase Order No.*			
**Select one of the Two	BCR		
	BCN	BCN Sheet No. 0	
Capability Study,Gage R&R requirements - ADD required dimensions			
Cap Study,Gage R&R		Dimension	Sheet
			Zone
		0	
Add Documents		Delete Documents	
Required with first Piece Packet?			
Fpr Samples*	<input type="radio"/> Yes	<input checked="" type="radio"/> No	
Process Flow/Map*	<input type="radio"/> Yes	<input checked="" type="radio"/> No	<input type="radio"/> On File
Quality Plan*	<input type="radio"/> Yes	<input checked="" type="radio"/> No	<input type="radio"/> On File
Required for CTQ	Capability Studies*	<input type="radio"/> Yes	<input checked="" type="radio"/> No
	Gage R&R*	<input type="radio"/> Yes	<input checked="" type="radio"/> No

1. \* Indicates Required Fields  
 2. \*\* Indicates any one of the two fields is Required  
 3. Blue colored fields indicate Required fields

FIG. 2B

10026385-1224001

Worklist Search Create Site Coordinator Offline

Search Criteria

Search Clear

First Piece Report Number 400  
 402

Site AND △  
 404 ALL ▽ 406

Base Drawing △

Contact Find

Supplier Find

Internal Mfg △

Project No △

Sub System ▽

BCN △

BCR △

Status

408  Initiated

410  Posted To Supplier

412  Acknowledged By Supplier

414  Waiting for Assignment

416  Waiting For Disposition

FIG. 4

500

502

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Electronic First Piece System

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of

Jane Doe Find

Refresh

Initiated(5)

Posted To Supplier(1)

Acknowledged By Supplier(1)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy		1895-78/0	526A/0	WIDGET		GEA	031	Initiated
Copy	310100003/1	4569-789/1	52/1	HOSE		GEA	031	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

< >

504

FIG. 5

600

504

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Electronic First Piece System

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of

Jane Doe Find

Refresh

Initiated(4)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

	Fpr/Submit	Base Dwg/Rev	Parts/Rev	Part Desc	Tool/Cavity	Supplier	Site	Status
Copy	410100003/1	/0	/0				041	Initiated
Copy	410100004/1	/0	/0				041	Initiated
Copy	410100005/1	/0	/0				041	Initiated
Copy	F10100001/1	/0	/0				0F1	Initiated

Click Copy button to create a Design Report by copying an existing similar Report. (e.g., Making revisions).

< >

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FIG. 6

FIG. 7

FIG. 8

900

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1 Save Changes Cancel Changes Save Offline Print

Status: Posted To Supplier  
Logged in As: Initiator, Site Coordinator, Dispositioner

Acknowledged  Cancel Request

Submittals

- 1 (Latest)
- Maintenance
- Initial Request
- Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

Remarks for the FPR

Exemplary Remark	Entered On	Entered By
Dimensions for cavity 1, 2, 3, only... will submit cav. 4 dimensions after reworked.	02/02/01	L505271
<b>Supplier's Remark</b>		

FIG. 9

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1 Save Changes Cancel Changes Save Offline Print

Status: Initiated  
Logged in As: Initiator

Post To Supplier  Cancel Request

Submittals

- 1 (Latest)
- Maintenance
- Initial Request
- Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

First Piece Report Status

Dimension	<input type="text"/>
Laboratory	<input type="text"/>
Appearance	<input type="text"/>

Definitions of toxicity code, for example.

\*Dimensioner should complete before sending to approver.  
(Use drop-down boxes.)

Part Used On

EL/Dev#	<input type="text"/>
# of Parts	<input type="text"/>
Program Name	<input type="text"/>
Program Desc	<input type="text"/>
Sub Component	<input type="text"/>

FIG. 10

1100

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1      Status: Initiated      Logged in As: Initiator

Save Changes      Cancel Changes      Save Offline      Print

Post To Supplier      Cancel Request

			Description	Updated By	Last Updates
<ul style="list-style-type: none"> <li>Submittals</li> <li>1 (Latest)</li> <li>Maintenance</li> <li>Initial Request</li> <li>Supplier Reply</li> <li>Measurement</li> <li>Supplier           <ul style="list-style-type: none"> <li>Dimension</li> <li>Appearance</li> <li>Lab</li> </ul> </li> <li>Mfg.           <ul style="list-style-type: none"> <li>Dimension</li> <li>Appearance</li> <li>Lab</li> </ul> </li> <li>Remarks</li> <li>Disposition</li> <li>Documents</li> <li>Charge History</li> </ul>	<p>Attach Documents</p>	<p>Opens File Menu</p>	<p>ADD</p>	<p>Allows user to add documents, e.g., Capability Study, Gage R&amp;R, Quality Plans, etc. The appropriate data requirement fields will be checked yes, if any of these documents are required.</p>	

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FIG. 11

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Electronic First Piece Online

FPR No/Submittal No: 410100003/1      Status: Initiated      Logged in As: Initiator

Save Changes      Cancel Changes      Save Offline      Print

Post To Supplier      Cancel Request

<ul style="list-style-type: none"> <li>Submittals</li> <li>1 (Latest)</li> <li>Maintenance</li> <li>Initial Request</li> <li>Supplier Reply</li> <li>Measurement</li> <li>Supplier           <ul style="list-style-type: none"> <li>Dimension</li> <li>Appearance</li> <li>Lab</li> </ul> </li> <li>Mfg.           <ul style="list-style-type: none"> <li>Dimension</li> <li>Appearance</li> <li>Lab</li> </ul> </li> <li>Remarks</li> <li>Disposition</li> <li>Documents</li> <li>Charge History</li> </ul>	<p>Allows tracking who made revisions, when, and what changes where made.</p>		
	Changes	Updated By	Updated On
ADD SITE=041	John Doe	2001-01-24	
ADD CONTACT=L5052711	John Doe	2001-01-24	
STATUS=Initiated	John Doe	2001-01-24	

Revision History

FIG. 12